

SECTION 1 - IDENTIFICATION

Trade Names: This material safety data sheet covers the following products:
NF Flux
NF-P
NF-D

Synonyms: Fluoride-Free Brazing Flux
Chemical Family: Brazing Flux
CAS Number: NA
Chemical Name: NA
Manufacturer: Okai Corporation
687 Lehigh Avenue
Union, New Jersey 07083
908-687-4443
safety@okai.com
Emergency: Chemtrec: 800-223-0025

SECTION 2 - HAZARDOUS INGREDIENTS

INGREDIENT	CAS NUMBER	OSHA PEL	ACGIH TLV	Wt Percent
Boric Acid	10043-35-3	0.1 mg/m ³	0.1 mg/m ³	1-8
Sodium Tetraborate	7440-50-8	0.1 mg/m ³	0.2 mg/m ³	30-40
Potassium Chloride	7447-40-7	Not Established	Not Established	5-10
Potassium Carbonate	584-08-7	Not Established	Not Established	5-10
Distillates (petroleum)	64742-47-8	Not Established	Not Established	0-50
Petroleum Jelly	8009-03-8	Not Established	Not Established	0-50

SECTION 3 - HEALTH HAZARD INFORMATION

Primary Routes of Entry into Body: Fume inhalation, skin contact, eye contact, ingestion
Symptoms of Overexposure: Nausea, vomiting, diarrhea, possibly with delayed effects.
Chemicals Listed as Carcinogen or Potential Carcinogen: None
Osha Permissible Exposure Limit (PEL): 15 mg/m³
ACGIH Threshold Limit Value (TLV): 15 mg/m³

SECTION 4 - FIRST AID MEASURES

EYES: Flush eyes with plenty of water for at least 15 minutes, lifting the upper and lower eyelids occasionally. Get medical attention if irritation develops.

SKIN: Wash the skin using soap or a mild detergent and warm water. Get medical attention if irritation develops.

INHALATION: Move the exposed person to fresh air at once. If breathing has stopped, perform artificial respiration. Get medical attention immediately.

INGESTION: If person is conscious, give large quantities of water to drink. Induce vomiting. Get immediate medical attention.

SECTION 5 - EXPOSURE CONTROL AND PERSONAL PROTECTION

- VENTILATION:** Keep dust and fume levels below occupational exposure limits. Local exhaust ventilation may be necessary for some operations.
- EYES:** Wear safety glasses. Goggles with welding shields should be used when working with high-temperature heated materials.
- SKIN:** Avoid prolonged exposure with skin. Short term exposure should not present any hazards in most individuals.
- INHALATION:** Use with adequate ventilation. If fumes are likely to be generated, use an approved respirator that will protect against fumes.
- OTHER:** Eating and smoking should not be permitted in areas where dust or fume are present. Protective clothing and equipment worn at work should remain at work.

SECTION 6 - HANDLING, STORAGE AND DISPOSAL

Wash thoroughly after handling. Avoid dust generation. Store inside a dry area, at room temperatures. Disposal must be in accordance with applicable local, state and federal regulations. Contact your local, state or federal environmental agency for specific rules. Do not dump into sewers, on ground, or into any body of water.

SECTION 7 - FIRE FIGHTING MEASURES

- EXTINGUISHING MEDIA:** Carbon dioxide, dry chemical, alcohol foam. Do NOT use water.
- UNUSUAL FIRE AND EXPLOSION HAZARDS:** None identified
- FIRE FIGHTING EQUIPMENT:** Wear full bunker gear including a positive pressure self-contained breathing apparatus.
- PRECAUTIONS:** No unusual precautions required.
- HAZARDOUS DECOMPOSITION:** None identified.

SECTION 8 - ACCIDENTAL RELEASE MEASURES

1. For typical usage scenarios, quantities will be small and will not require special release measures. Clean up flux by wiping or scraping spilled materials off of surface. Finish cleaning surfaces with water, or soapy water. Dispose of all cleaning materials in accordance with local regulations.
2. For spills of powdered flux, take care not to agitate the flux when cleaning to prevent airborne dust concentrations. Respiratory protection may be required. Use a HEPA vacuum to safely remove powdered flux. Traces of powdered flux on surfaces can be wiped up with a damp cloth.
3. Keep out of sewers and waterways.
4. Cleaned-up material may be reused as long as it has not been significantly contaminated. Refine, Recycle or dispose of as a waste in accordance with local regulations.

SECTION 9 - CHEMICAL AND PHYSICAL PROPERTIES

FLASH POINT: None
FLAMMABILITY: Nonflammable
AUTOIGNITION: Not applicable
VAPOR PRESSURE: Not Applicable
MELTING POINT: >500°C
BOILING POINT: NA
SOLUBILITY IN H2O: Partially Soluble
APPEARANCE: Yellow or brass-colored metallic wire, strip or foil.

SECTION 10 - STABILITY AND REACTIVITY

STABILITY: Stable
HAZARDOUS POLYMERIZATION: Will not occur
INCOMPATIBILITY: Glass and porcelain
CONDITIONS TO AVOID: Excessive heat during storage
HAZARDOUS DECOMPOSITION BYPRODUCTS: Borates

SECTION 11 - TOXICOLOGICAL INFORMATION

This material as manufactured has not been tested for toxicological effects.

SECTION 12 - ECOLOGICAL INFORMATION

This material as manufactured has not been tested for environmental effects.

SECTION 13 - DISPOSAL CONSIDERATIONS

Dispose in accordance with federal, state and local regulations.

SECTION 14 - TRANSPORTATION

D.O.T. Proper Shipping Name: Non-Hazardous
Hazard Class: NA
Identification Number: NA
Packing Group: NA
D.O.T Label Required Information: NA

SECTION 15 - REGULATORY INFORMATION

HAZARDOUS MATERIAL IDENTIFICATION SYSTEM

HEALTH HAZARD:	2 - Moderate:	Moderately toxic, may be harmful if inhaled or absorbed.
FLAMMABILITY:	0 - Minimal	Normally inflammable.
REACTIVITY:	0 - Minimal	Normally Stable, does not react with water
PROTECTION:	B	Safety Glasses, Gloves

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA

Carcinogenicity Classification: (Components Present at 0.1% or More)

International Agency for Research on Cancer (IARC): No

American Conference of Governmental Industrial Hygienists (ACGIH): No

National Toxicology Program (NTP): No

Occupational Safety and Health Administration (OSHA): No

All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements

This Product is RoHS Compliant.

This Product is Compliant with the requirements of the Dodd-Frank Act.

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